

### SemiStar Corp – Your Trusted Partner for AG Associates Heatpulse RTP Systems

Looking for a reliable source for your aging AG Associates Heatpulse 4100, 4108, 8108, 8800, or 8800i Rapid Thermal Processors? SemiStar Corp is the go-to expert for refurbished equipment, genuine OEM spare parts, and professional-service.

We maintain extensive inventory of used RTP systems and original parts, and our engineers have over 25 years of hands-on experience servicing AG Associates Heatpulse tools. Still relying on non-specialized vendors? Frustrated by unstable equipment or inconsistent processes caused by second-source parts? Stop chasing problems on your own.

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## 4100-1 OPERATING SPECIFICATIONS

The following are the operating specifications for the HEATPULSE 4100 system.

- **Wafer handling:** automatic, serial processing using standard cassettes.
- **Throughput:** Process dependent, approximately 80 wafers per hour (in a null cycle) without flat finder.
- **Wafer sizes:** 4", 5", and 6" standard; 3" optional.
- **Ramp up rate:** Programmable, 10°C to 200°C per second.
- **Steady-state duration:** 1-600 seconds per step.
- **Ramp-down rate:** Programmable, 10°C to 250°C per second. Ramp-down rate is temperature-and-radiation-dependent and the maximum is 150°C per second.
- **Recommended steady-state temperature range:** 400 - 1300°C.
- **ERP temperature accuracy:**  $\pm 3.5^{\circ}\text{C}$  (typical) to  $\pm 7.0^{\circ}\text{C}$  (maximum), when calibrated against an instrumented thermocouple wafer (ITC).
- **Temperature repeatability:**  $\pm 3^{\circ}\text{C}$  or better at 1150°C wafer-to-wafer. (Repetition specifications are based on a 100-wafer set.)
- **Temperature uniformity:**  $\pm 5^{\circ}\text{C}$  across a 6" (150 mm) wafer at 1150°C. (This is a one-sigma deviation from 100 angstrom oxide-uniformity.) For a titanium-silicidation process, no more than 1.5% increase to uniformity during the first anneal at 650°C to 700°C.

## **4100-2 PHYSICAL DIMENSIONS**

- **Width** 40 in. (102 cm)
- **Depth** 42 in. (107 cm)
- **Height** 82 in. (208 cm)
- **Weight** 1500 lb (680 kg)
- **Shipping weight** 1800 lb (816 kg)

## **4100-3 UTILITY REQUIREMENTS**

Utility requirements include:

- **Power**  
Standard: 200, 208, 220, 240 VAC; 50 or 60 Hz; 70 A maximum; three-phase plus neutral plus ground  
Optional: 200, 208 VAC; 40 A maximum; three-phase plus ground  
380, 415 VAC; 50 Hz; 40 A; three-phase plus neutral and ground
- **Water Type**  
Pre-filtered with conventional particulate filter (**No DI Water**); Closed-loop recirculator highly recommended

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## **4100-4 FACILITY CONNECTIONS**

The following table is a summary of the facility connections for the HEATPULSE 4100 system:

**Table A-1. Facility Connections**

<b>UTILITY</b>	<b>SERVICE SIZE</b>	<b>CONN. TYPE</b>
<b>CDA or Utility N2</b>	1/2" 1/4"	Swagelok Swagelok
<b>Cooling-Water Supply Cooling-Water Return</b>	5/8" 5/8"	Swagelok Swagelok
<b>Gas-Box Exhaust</b>	4" OD	Duct
<b>Cooling Exhaust Scavenger-Hood Exhaust Containment Exhaust (Optional)</b>  <b>OR</b> <b>Exhaust-Manifold Outlet</b>	2" OD 2" OD 2" OD   3" OD	Duct Duct Duct   Duct
<b>Process-Gas Exhaust (Scrubber)</b>	3/8"	VCR, Male
<b>Process-Gas Supply</b>	1/4"	VCR, Female
<b>Oven-Recirculator Water Supply Oven-Recirculator Water Return</b>	5/8" 5/8"	Swagelok Swagelok

## 4100-5 UTILITY SPECIFICATIONS

The following table is a summary of the utility specifications for the HEATPULSE 4100 system:

**Table A-2. Utility Specifications**

UTILITY	FLOW RATE			PRESSURE		
	MIN.	TYP.	MAX.	MIN.	TYP.	MAX.
<b>CDA or Utility N2 (Cooling)</b> <b>CDA or Utility N2 (Valve Act.)</b>	8 SCFM <1 SCFM	10 SCFM <1 SCFM	15 SCFM <1 SCFM	30 PSIG 70 PSIG	60 PSIG 80 PSIG	100 PSIG 100 PSIG
<b>Cooling-Water Supply</b> <b>Cooling-Water Return</b>	1.6 GPM 1.6 GPM	2 GPM 2 GPM	2.5 GPM 2.5 GPM	30 PSIG 20 PSIG	40 PSIG 30 PSIG	100 PSIG 40 PSIG
<b>Gas-Box Exhaust</b>	0 SCFM	150 SCFM	>200 SCFM	.5" H <sub>2</sub> O	.75" H <sub>2</sub> O	-----
<b>Cooling Exhaust</b> <b>Scavenger-Hood Exhaust</b> <b>Containment Exhaust (Optional)</b>  <b>OR</b> <b>Exhaust-Manifold Outlet</b>	8 SCFM 20 SCFM 0 SCFM  28 SCFM	10 SCFM 25 SCFM 0 SCFM  35 SCFM	15 SCFM 30 SCFM 2 SCFM  45 SCFM	.5" H <sub>2</sub> O .5" H <sub>2</sub> O .5" H <sub>2</sub> O  .5" H <sub>2</sub> O	.75" H <sub>2</sub> O .75" H <sub>2</sub> O .75" H <sub>2</sub> O  .75" H <sub>2</sub> O	----- ----- -----  -----
<b>Process-Gas Exhaust (Scrubber)</b>	10 SLPM	10 SLPM	10 SLPM	.5" H <sub>2</sub> O	.75" H <sub>2</sub> O	2.5" H <sub>2</sub> O
<b>Process-Gas Supply</b>	10 SLPM	10 SLPM	10 SLPM	30 PSI	60 PSI	100 PSI
<b>Oven-Recirculator Water Supply</b> <b>Oven-Recirculator Water Return</b>	3 GPM 3 GPM	5 GPM 5 GPM	7 GPM 7 GPM	30 PSI 10 PSI	40 PSI 20 PSI	60 PSI 40 PSI

# AG Associates Heatpulse 8108 Specifications

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### 8108.1 OPERATING SPECIFICATIONS

The following are the operating specifications for the Heatpulse® 8108 system.

- **Wafer handling:** automatic serial processing, using standard cassettes.
- **Throughput:** Process dependent, approximately 80 wafers per hour (in a null cycle) without flat-finder.
- **Wafer sizes:** 5 inches, 6 inches, and 8 inches (standard).
- **Ramp-up rate:** Programmable, 1 - 180°C per second.
- **Steady-state duration:** 1 - 600 seconds per step.
- **Ramp-down rate:** Programmable, 1 - 180°C per second. Ramp-down rate is temperature and radiation dependent, maximum 150°C per second.
- **Recommended steady-state temperature range:** 400 - 1200°C.
- **ERP temperature accuracy:** +3°C to -7°C, when calibrated against an instrumented thermocouple wafer (ITC).
- **Temperature repeatability:**  $\pm 3^\circ\text{C}$  or better at 1150°C wafer to wafer. (Repetition specifications are based on a 100-wafer set.)
- **Temperature uniformity:**  $\pm 5^\circ\text{C}$  across an 8-inch wafer at 1150°C. (This is a 1-sigma deviation from 100-angstrom oxide uniformity.) For a titanium silicidation process, no more than 1.5 percent increase to uniformity during the first anneal at 650 - 700°C.

8108.2 PHYSICAL DIMENSIONS

- **Width** Monitor-Fab-Wall configurations: 40 in. (102 cm)  
Monitor-Side-Panel configurations: 60 in. (152 cm)
- **Depth** 42 in. (107 cm)
- **Height** 82 in. (208 cm)
- **Weight** Monitor-Fab-Wall configurations: 1800 lbs (816 kg);  
Monitor-Side-Panel configurations: 1840 lbs (835 kg)
- **Shipping weight** Monitor-Fab-Wall configurations: 2000 lbs (907 kg);  
Monitor-Side-Panel configurations: 2040 lbs (925 kg)

8108.3 UTILITY REQUIREMENTS

Utility requirements include:

- **Power** Standard Domestic: 208 VAC, 60 Hz; 125 A maximum;  
3-phase plus ground and neutral  
  
European: 400 VAC, 50 Hz; 90 A maximum;  
3-phase plus ground and neutral  
  
Japanese: 200 VAC, 50/60 Hz, 125 A  
maximum; 3-phase plus ground
- **Water Type (Recirculator)** Refer to the 8108 facility manual

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## 8108.4 FACILITY CONNECTIONS

The following table is a summary of the facility connections for the Heatpulse 8108 system:

**Table A-1.** *Facility Connections*

UTILITY	SERVICE SIZE	CONN. TYPE
<b>Tube Cooling CDA or Utility N2</b> <b>Valve Actuation CDA or Utility N2</b>	1/2 inch 1/4 inch	Swagelok Swagelok
<b>Cooling Water Supply</b> <b>Cooling Water Return</b>	1/2 inch 1/2 inch	Swagelok Swagelok
<b>Gas Box Exhaust</b>	4-inch OD	Duct
<b>Cooling Exhaust</b> <b>Scavenger Hood Exhaust</b> <b>Containment Exhaust (Optional)</b>  <b>OR</b> <b>Exhaust Manifold Outlet</b>	2-inch OD 2-inch OD 2-inch OD  3-inch OD	Duct Duct Duct  Duct
<b>Process Gas Exhaust (Scrubber)</b>	3/8 inch	VCR, Male
<b>Process Gas Supply</b>	1/4 inch	VCR, Female
<b>Recirculator Water Supply</b> <b>Recirculator Water Return</b>	1/2 inch 1/2 inch	Swagelok Swagelok

## 8108.5 UTILITY SPECIFICATIONS

The following table is a summary of the utility specifications for the Heatpulse 8108 system:

**Table A-2. Utility Specifications**

UTILITY	FLOW RATE			PRESSURE		
	MIN.	TYP.	MAX.	MIN.	TYP.	MAX.
<b>CDA or Utility N2 (Cooling)</b> <b>CDA or Utility N2 (Valve Act.)</b>	35 SCFM <1 SCFM	40 SCFM <1 SCFM	45 SCFM <1 SCFM	80 psi 80 psi	90 psi 90 psi	100 psi 100 psi
<b>Cooling Water Supply</b> <b>Cooling Water Return</b>	3 GPM 2.5 GPM	3.5 GPM 3 GPM	4 GPM 3.5 GPM	30 psi 20 psi	40 psi 30 psi	60 psi 40 psi
<b>Gas Box Exhaust</b>	0 SCFM	100 SCFM	150 SCFM	.5" H <sub>2</sub> O	.75" H <sub>2</sub> O	-----
<b>Cooling Exhaust</b> <b>Scavenger Hood Exhaust</b> <b>Containment Exhaust (Optional)</b>	25 SCFM 20 SCFM 0 SCFM	30 SCFM 25 SCFM 0 SCFM	40 SCFM 30 SCFM 2 SCFM	.5" H <sub>2</sub> O .5" H <sub>2</sub> O .5" H <sub>2</sub> O	.75" H <sub>2</sub> O .75" H <sub>2</sub> O .75" H <sub>2</sub> O	----- ----- -----
<b>OR</b> <b>Exhaust Manifold Outlet</b>	45 SCFM	55 SCFM	72 SCFM	.5" H <sub>2</sub> O	.75" H <sub>2</sub> O	-----
<b>Process Gas Exhaust (Scrubber)</b>	20 SCFM	20 SCFM	20 SCFM	1" H <sub>2</sub> O	2" H <sub>2</sub> O	2.5" H <sub>2</sub> O
<b>Process Gas Supply</b>	20 SCFM	20 SCFM	20 SCFM	20 psi	30 psi	55 psi
<b>Recirculator Water Supply</b>	3 GPM	5 GPM	7 GPM	40 psi	50 psi	60 psi

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# AG Associates Heatpulse 8800 Specifications

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## 8800.1 OPERATING SPECIFICATIONS

The following are the operating specifications for the Heatpulse® 8800 system.

- **Wafer handling:** automatic serial processing, using standard cassettes.
- **Throughput:** Process dependent, approximately 80 wafers per hour (in a null cycle) without flat-finder.
- **Wafer sizes:** 5 inches, 6 inches, and 8 inches (standard).
- **Ramp-up rate:** Programmable, up to 100°C per second with Ceramic Shield; up to 150°C per second without Ceramic Shield.
- **Steady-state duration:** 1 - 600 seconds per step.
- **Ramp-down rate:** Programmable, 1 - 250°C per second. Ramp-down rate is temperature and radiation dependent, maximum 150°C per second.
- **Recommended steady-state temperature range:** 400 - 1200°C.
- **ERP temperature accuracy:**  $\pm 2.9^{\circ}\text{C}$ , when calibrated against an instrumented thermocouple wafer (ITC).
- **Temperature repeatability:**  $\pm 2.3^{\circ}\text{C}$  or better at 1150°C wafer to wafer. (Repetition specifications are based on a 100-wafer set.)  
RTO =  $\pm 0.75\%$ , RTA = 0.75%, RTS =  $\pm 0.75\%$ , expressed in percentage deviations (Max.-Min)/2xMean
- **Temperature uniformity:**  $\pm 3^{\circ}\text{C}$  across an 8-inch wafer at 1150°C. (This is a 1-sigma deviation from 100-angstrom oxide uniformity.) For a titanium silicidation process, no more than 1.5 percent increase to uniformity during the first anneal at 650 - 700°C.  
RTO =  $\pm 1.0\%$ , RTA = 1.0%, RTS =  $\pm 1.5\%$ .

8800.2 PHYSICAL DIMENSIONS

- **Width** 40 in. (102 cm): Monitor-Fab-Wall Configuration  
60 in. (102 cm): Monitor-Side-Panel Configuration
- **Depth** 42 in. (107 cm)
- **Height** 82 in. (208 cm)
- **Weight** 2035 lbs (923 kg): Monitor-Fab-Wall Configuration  
2075 lbs (941 kg): Monitor-Side-Panel Configuration
- **Shipping weight** 2235 lbs (1123 kg): Monitor-Fab-Wall Configuration  
2275 lbs (1141 kg): Monitor-Side-Panel Configuration

8800.3 UTILITY REQUIREMENTS

Utility requirements include:

- **Power** Standard Domestic: 208 VAC, 60 Hz  $\pm$ 3 Hz; 125 A maximum; 3-phase plus ground and neutral  
  
European: 400 VAC, 50 Hz  $\pm$ 3 Hz; 90 A maximum; 3-phase plus ground and neutral  
  
Japanese: 200 VAC, 50/60 Hz  $\pm$ 3 Hz, 125 A maximum; 3-phase plus ground
- **Water Type** Refer to the 8800 facility manual(**Recirculator**)

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## 8800.4 FACILITY CONNECTIONS

The following table is a summary of the facility connections for the Heatpulse 8800 system:

**Table A-1. Facility Connections**

UTILITY	SERVICE SIZE	CONN. TYPE
<b>Tube Cooling CDA or Utility N2</b> <b>Valve Actuation CDA or Utility N2</b>	1/2 inch 1/4 inch	Swagelok Swagelok
<b>Cooling Water Supply</b> <b>Cooling Water Return</b>	1/2 inch 1/2 inch	Swagelok Swagelok
<b>Gas Box Exhaust</b>	4-inch OD	Duct
<b>Cooling Exhaust</b> <b>Scavenger Hood Exhaust</b> <b>Containment Exhaust (Optional)</b>  <b>OR</b> <b>Exhaust Manifold Outlet</b>	2-inch OD 2-inch OD 2-inch OD  4-inch OD	Duct Duct Duct  Duct
<b>Process Gas Exhaust (Scrubber)</b>	3/8 inch	VCR, Male
<b>Process Gas Supply</b> <b>Nitrogen Curtain Gas Supply</b>	1/4 inch 1/4 inch	VCR, Female VCR, Female
<b>Recirculator Water Supply</b> <b>Recirculator Water Return</b>	1/2 inch 1/2 inch	Swagelok Swagelok

## 8800.5 UTILITY SPECIFICATIONS

The following table is a summary of the utility specifications for the Heatpulse 8800 system:

**Table A-2. Utility Specifications**

UTILITY	FLOW RATE			PRESSURE		
	MIN.	TYP.	MAX.	MIN.	TYP.	MAX.
<b>CDA or Utility N2 (Cooling)</b>	35 SCFM (990 SLM)	40 SCFM (1130 SLM)	60 SCFM (1700 SLM)	80 psig (5.6 kg/cm <sup>2</sup> )	90 psig (6.3 kg/cm <sup>2</sup> )	100 psig (7 kg/cm <sup>2</sup> )
<b>CDA or Utility N2 (Valve Act.)</b>	<1 SCFM (<27 SLM)	<1 SCFM (<27 SLM)	<1 SCFM (<27 SLM)	80 psig (5.6 kg/cm <sup>2</sup> ) Dynamic	90 psig (6.3 kg/cm <sup>2</sup> ) Dynamic	100 psig (7 kg/cm <sup>2</sup> ) Dynamic
<b>Cooling Water Supply</b>	3.0 GPM (11.6 SLM)	4.0 GPM (15.4 SLM)	5.5 GPM (21.2 SLM)	30 psig (2.1 kg/cm <sup>2</sup> )	40 psig (2.8 kg/cm <sup>2</sup> )	60 psig (4.2 kg/cm <sup>2</sup> )
<b>Cooling Water Return</b>	3.0 GPM (11.6 SLM)	4.0 GPM (15.4 SLM)	5.5 GPM (21.2 SLM)	20 psig (1.4 kg/cm <sup>2</sup> )	30 psig (2.1 kg/cm <sup>2</sup> )	40 psig (2.8 kg/cm <sup>2</sup> )
<b>Gas Box Exhaust</b>	0 SCFM (0 SLM)	100 SCFM (2825 SLM)	150 SCFM (4240 SLM)	.5" H <sub>2</sub> O (12.7 mm)	.75" H <sub>2</sub> O (19 mm)	-----
<b>Cooling Exhaust</b>	40 SCFM (1130 SLM)	44 SCFM (1250 SLM)	60 SCFM (1700 SLM)	1.5" H <sub>2</sub> O (38.1 mm)	2" H <sub>2</sub> O (50.8 mm)	3" H <sub>2</sub> O (76.2 mm)
<b>Scavenger Hood Exhaust</b>	20 SCFM (540 SLM)	25 SCFM (675 SLM)	30 SCFM (810 SLM)	.75" H <sub>2</sub> O (19 mm)	1.5" H <sub>2</sub> O (38.1 mm)	1.5" H <sub>2</sub> O (38.1 mm)
<b>Containment Exhaust</b>	0 SCFM (0 SLM)	0 SCFM (0 SLM)	2 SCFM (54 SLM)	.75" H <sub>2</sub> O (19 mm)	1" H <sub>2</sub> O (25.4 mm)	1.5" H <sub>2</sub> O (38.1 mm)
<b>OR</b>						
<b>Exhaust Manifold Outlet</b>	60 SCFM (1700 SLM)	70 SCFM (2000 SLM)	92 SCFM (2600 SLM)	1.5" H <sub>2</sub> O (38.1 mm)	2" H <sub>2</sub> O (50.8 mm)	3" H <sub>2</sub> O (76.2 mm)
<b>Process Gas Exhaust (Scrubber)</b>	-----	-----	-----	.75" H <sub>2</sub> O (19 mm)	1.5" H <sub>2</sub> O (38.1 mm)	2.5" H <sub>2</sub> O (63.5 mm)
<b>Process Gas Supply</b>	-----	-----	-----	55 psig (3.9 kg/cm <sup>2</sup> )	60 psig (4.2 kg/cm <sup>2</sup> )	65 psig (4.6 kg/cm <sup>2</sup> )
<b>Nitrogen Curtain Gas Supply</b>				Dynamic	Dynamic	Dynamic
<b>Recirculator Water Supply</b>	7 GPM (27 SLM)	8 GPM (30.8 SLM)	9 GPM (34.65 SLM)	40 psig (2.8 kg/cm <sup>2</sup> )	50 psig (3.5 kg/cm <sup>2</sup> )	60 psig (4.2 kg/cm <sup>2</sup> )

# AG Associates Heatpulse 8800i Specifications

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## 8800i.1 OPERATING SPECIFICATIONS

The following are the operating specifications for the Heatpulse® 8800i system.

- **Wafer handling:** automatic serial processing using SMIF-Pod™ cassettes.
- **Throughput:** Process dependent, approximately 80 wafers per hour (in a null cycle) without wafer aligner.
- **Wafer sizes:** 6 inches and 8 inches (standard).
- **Ramp-up rate:** Programmable, up to 100°C per second with Ceramic Shield; up to 150°C per second without Ceramic Shield.
- **Steady-state duration:** 1 - 600 seconds per step.
- **Ramp-down rate:** Programmable, 1 - 250°C per second. Ramp-down rate is temperature and radiation dependent, maximum 150°C per second.
- **Recommended steady-state temperature range:** 400 - 1200°C.
- **ERP/SWP temperature accuracy:**  $\pm 2.9^{\circ}\text{C}$ , when calibrated against an instrumented thermocouple wafer (ITC).
- **Temperature repeatability:**  $\pm 2.3^{\circ}\text{C}$  or better at 1150°C wafer to wafer. (Repetition specifications are based on a 100-wafer set.)  $\text{RTO} = \pm 0.75\%$ ,  $\text{RTA} = 0.75\%$ ,  $\text{RTS} = \pm 0.75\%$ , expressed in percentage deviations  $(\text{Max.} - \text{Min}) / 2 \times \text{Mean}$
- **Temperature uniformity:**  $\pm 3^{\circ}\text{C}$  across an 8-inch wafer at 1150°C. (This is a 1-sigma deviation from 100-angstrom oxide uniformity.) For a titanium silicidation process, no more than 1.5 percent increase to uniformity during the first anneal at 650 - 700°C.  $\text{RTO} = \pm 1.0\%$ ,  $\text{RTA} = 1.0\%$ ,  $\text{RTS} = \pm 1.5\%$ .

**8800i.2    PHYSICAL DIMENSIONS**

- **Width**                      40 in. (102 cm)
- **Depth**                     51.5 in. (131 cm)
- **Height**                    85.75 in. (218 cm)
- **Weight**                    2100 lbs (955 kg)
- **Shipping weight**       2540 lbs (1155 kg)

**8800i.3    UTILITY REQUIREMENTS**

Utility requirements include:

- **Power**                      Standard Domestic: 208 VAC, 60 Hz ±3 Hz; 125 A maximum; 3-phase plus ground and neutral  
  
                                        European:                      400 VAC, 50 Hz ±3 Hz; 90 A maximum; 3-phase plus ground and neutral  
  
                                        Japanese:                    200 VAC, 50/60 Hz ±3 Hz, 125 A maximum; 3-phase plus ground
- **Water Type**Refer to the 8800i facility manual  
**(Recirculator)**

## 8800i.4 FACILITY CONNECTIONS

The following table is a summary of the facility connections for the Heatpulse 8800i system:

**Table A-1. Facility Connections**

UTILITY	SERVICE SIZE	CONN. TYPE
Tube Cooling CDA or Utility N2 Valve Actuation CDA or Utility N2	1/2 inch 1/4 inch	Swagelok Swagelok
Cooling Water Supply Cooling Water Return	1/2 inch 1/2 inch	Swagelok Swagelok
Gas Box Exhaust	4-inch OD	Duct
Cooling Exhaust Scavenger Hood Exhaust Containment Exhaust (Optional)  OR Exhaust Manifold Outlet	2-inch OD 2-inch OD 2-inch OD  4-inch OD	Duct Duct Duct  Duct
Process Gas Exhaust (Scrubber)	3/8 inch	VCR, Male
Process Gas Supply Nitrogen Curtain Gas Supply	1/4 inch 1/4 inch	VCR, Female VCR, Female
Recirculator Water Supply Recirculator Water Return	1/2 inch 1/2 inch	Swagelok Swagelok

## 8800i.5 UTILITY SPECIFICATIONS

The following table is a summary of the utility specifications for the Heatpulse 8800i system:

**Table A-2. Utility Specifications**

UTILITY	FLOW RATE			PRESSURE		
	MIN.	TYP.	MAX.	MIN.	TYP.	MAX.
<b>CDA or Utility N2 (Cooling)</b>	16 SCFM (432 SLM)	20 SCFM (540 SLM)	28 SCFM (756 SLM)	70 psig (5.0 kg/cm <sup>2</sup> )	80 psig (5.6 kg/cm <sup>2</sup> )	90 psig (6.4 kg/cm <sup>2</sup> )
<b>CDA or Utility N2 (Valve Act.)</b>	<1 SCFM (<27 SLM)	<1 SCFM (<27 SLM)	<1 SCFM (<27 SLM)	80 psig (5.6 kg/cm <sup>2</sup> ) Dynamic	90 psig (6.3 kg/cm <sup>2</sup> ) Dynamic	100 psig (7 kg/cm <sup>2</sup> ) Dynamic
<b>Cooling Water Supply</b>	3.0 GPM (11.6 SLM)	4.0 GPM (15.4 SLM)	5.5 GPM (21.2 SLM)	30 psig (2.1 kg/cm <sup>2</sup> )	40 psig (2.8 kg/cm <sup>2</sup> )	60 psig (4.2 kg/cm <sup>2</sup> )
<b>Cooling Water Return</b>	3.0 GPM (11.6 SLM)	4.0 GPM (15.4 SLM)	5.5 GPM (21.2 SLM)	20 psig (1.4 kg/cm <sup>2</sup> )	30 psig (2.1 kg/cm <sup>2</sup> )	40 psig (2.8 kg/cm <sup>2</sup> )
<b>Gas Box Exhaust</b>	0 SCFM (0 SLM)	100 SCFM (2700 SLM)	150 SCFM (4050 SLM)	.5" H <sub>2</sub> O (12.7 mm)	.75" H <sub>2</sub> O (19 mm)	-----
<b>Cooling Exhaust</b>	25 SCFM (1130 SLM)	30 SCFM (1250 SLM)	40 SCFM (1700 SLM)	1.0" H <sub>2</sub> O (25.4 mm)	1.5" H <sub>2</sub> O (38.1 mm)	2" H <sub>2</sub> O (50.8 mm)
<b>Scavenger Hood Exhaust</b>	20 SCFM (540 SLM)	25 SCFM (675 SLM)	30 SCFM (810 SLM)	.75" H <sub>2</sub> O (19 mm)	1.5" H <sub>2</sub> O (38.1 mm)	1.5" H <sub>2</sub> O (38.1 mm)
<b>Containment Exhaust</b> 0 SCFM (0 SLM) <b>OR</b>	0 SCFM (54 SLM)	2 SCFM (19 mm)	.75" H <sub>2</sub> O (25.4 mm)	1" H <sub>2</sub> O (38.1 mm)	1.5" H <sub>2</sub> O	(0)
<b>Exhaust Manifold Outlet</b>	45 SCFM (1700 SLM)	55 SCFM (2000 SLM)	72 SCFM (2600 SLM)	1.0" H <sub>2</sub> O (25.4 mm)	1.5" H <sub>2</sub> O (38.1 mm)	2" H <sub>2</sub> O (50.8 mm)
<b>Process Gas Exhaust (Scrubber)</b>	-----	-----	-----	.75" H <sub>2</sub> O (19 mm)	1.0" H <sub>2</sub> O (38.1 mm)	1.5" H <sub>2</sub> O (63.5 mm)
<b>Process Gas Supply Nitrogen Curtain Gas Supply</b>	-----	-----	-----	30 psig (2.1 kg/cm <sup>2</sup> ) Dynamic	55 psig (3.9 kg/cm <sup>2</sup> ) Dynamic	90 psig (6.4 kg/cm <sup>2</sup> ) Dynamic
<b>Recirculator Water Supply</b>	7 GPM (27 SLM)	8 GPM (30.8 SLM)	9 GPM (34.65 SLM)	40 psig (2.8 kg/cm <sup>2</sup> )	50 psig (3.5 kg/cm <sup>2</sup> )	60 psig (4.2 kg/cm <sup>2</sup> )